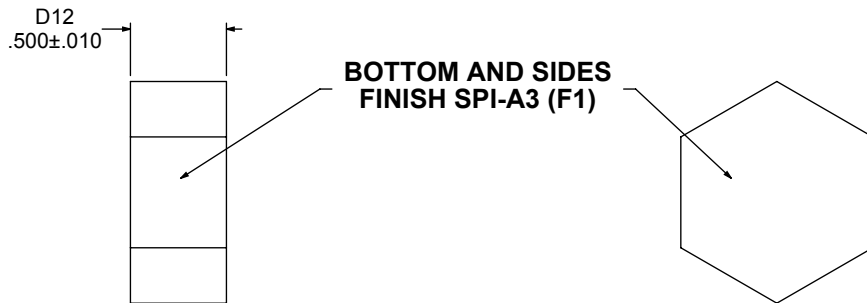
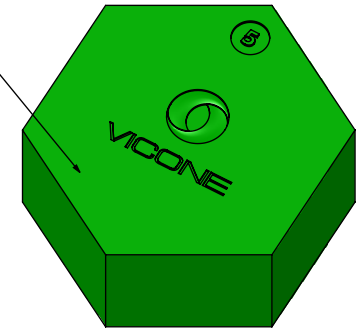


TOP FINISH - SPI-B2
NO TOOL OR SCUFF MARKS



SCALE 1:1

Tensile Strength	ASTMD412	Mpa	13.9
Elongation at break	ASTMD412	%	602
Hardness	ASTMD2240		64
Compression set (70hrs @ 100°C)	ASTMD395	%	6.5
Density	ASTMD3165		1.273
Heat aging (70hrs @ 125°C)			
Change in Tensile strength	ASTMD573	%	-39.6
Change in Elongation	ASTMD573	%	-37.6
Change in Hardness	ASTMD573		16
Compression Stress Modulus			
Compression 5%		Mpa	0.71
Compression 10%		Mpa	1.26
Compression 20%		Mpa	1.83
Compression 25%		Mpa	2.38

NOTES:

FDA COMPLIANT, RoHS APPROVED

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TOLERANCES - IMPERIAL
(unless specified otherwise)

RMA-A2-T0.016"



Drawn John Fisher	Date 05/10/11
Checked Eric Leclair	Date 07/07/11
Approved Eric Leclair	Date 03/09/12
Material VicoSil™C306E - 60 DURO	
Colour GREEN 375C	
Finish SEE NOTES	



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Title -	Scale:2:1
Material HEX SAMPLE #5	Sheet 1 of 1
DWG # MD00416	Rev # 00